






World Leader in Resin Technology

Material Safety Data Sheet
For U.S. Only

MSDS #: 16145V1

<p>WHMIS (Canada)</p>  <p>B-2 D-2A D-2B</p>	<p>NFPA (USA)</p> <p>Fire</p>  <p>Health Reactivity</p> <p>Specific hazard</p>	<p>HMS (USA)</p> <table border="1"> <tr> <td>Health hazards</td> <td>* 2</td> </tr> <tr> <td>Flammability</td> <td>3</td> </tr> <tr> <td></td> <td>1</td> </tr> <tr> <td>Personal protection</td> <td>X</td> </tr> </table>	Health hazards	* 2	Flammability	3		1	Personal protection	X	<p>Protective clothing</p> 
Health hazards	* 2										
Flammability	3										
	1										
Personal protection	X										

Section 1. Chemical product and company identification	
Trade name	H800-ACL-25
Product type	Polyester Resin Solution
Chemical family	Aromatic.
Material uses	Used in the manufacture of thermoset plastic parts.
Manufacturer	<p>AOC, LLC 950 Highway 57 East Collierville, TN U.S.A. 38017 Website: www.aoc-resins.com Phone Number: (901) 854-2800 8am-5pm (Central Time) Mon-Fri</p>
In case of emergency	<p>CHEMTREC (US): 24 hours/7 days (800) 424-9300 CANUTEC (Canada): 24 hours/7 days (613) 996-6666</p>

Section 2. Hazards identification	
OSHA status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Routes of entry	Eye contact, Skin contact, Inhalation, Ingestion
Potential acute health effects	<p>Eyes: Severe eye irritant which may result in redness, burning, tearing and blurred vision.</p> <p>Skin: Skin irritant which may result in burning sensation. Repeated or prolonged skin contact may cause dermatitis.</p> <p>Ingestion: Ingestion may result in mouth, throat and gastrointestinal irritation, nausea, vomiting and diarrhea.</p> <p>Inhalation: Inhalation of spray mist or liquid vapors may cause upper respiratory irritation and possible central nervous system effects including headaches, nausea, vomiting, dizziness, drowsiness, loss of coordination, impaired judgement and general weakness.</p>
Potential chronic health effects	<p>CARCINOGENIC EFFECTS: <u>Styrene:</u> Classified A4 (not classifiable for human or animal) by ACGIH. Classified 2B (possible for human) by IARC. An increased incidence of lung tumors was observed in mice from a recent inhalation study. The relevance of this finding is uncertain since data from other long-term animal studies and from epidemiology studies of workers exposed to styrene do not provide a basis to conclude that styrene is carcinogenic to humans. Lung effects have been observed in mouse studies following repeated exposure. <u>Silica, Amorphous:</u> Classified 3 (not classifiable for human) by IARC. <u>Cobalt Compounds:</u> Classified A3 (proven for animal) by ACGIH. Classified 2B (possible for human) by IARC.</p> <p>MUTAGENIC or TERATOGENIC EFFECTS: No known effect according to our database.</p>

Section 3. Composition/information on ingredients		
Name	CAS #	% by weight
1) Styrene	100-42-5	34.0
2) Silica, Amorphous	7631-86-9	1 - 5
3) Cobalt Compounds	Mixture	0.1 - 1

Section 4. First aid measures

Eye contact	Flush with a continuous flow of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Use of buffered baby shampoo will aid in removal. Seek medical attention.
Skin contact	Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. If irritation persists, seek medical attention.
Inhalation	Move the victim to a safe area as soon as possible. Allow the victim to rest in a well-ventilated area. If breathing is difficult, give oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.
Ingestion	Do not induce vomiting. Seek immediate medical attention.

Section 5. Fire-fighting measures

The product is:	Flammable liquid, Class IC.
Auto-ignition temperature	914°F(490°C) Styrene
Flash point	87.6°F (31°C) Styrene
Flammable limits	Lower: 0.9% Upper: 6.8% (Styrene)
Products of combustion	May produce carbon monoxide, carbon dioxide, and irritating or toxic vapors, gases or particulate.
Fire hazard	Flammable in the presence of open flames, sparks, or heat.
Explosion hazard	Can react with oxidizing materials. Explosive in the form of vapor when exposed to heat or flame. Material may polymerize when container is exposed to heat (fire) and polymerization will increase pressure in a closed container which may cause the container to rupture violently.
Fire-fighting media and instructions	SMALL FIRE: Use carbon dioxide, foam, dry chemical or water fog to extinguish. LARGE FIRE: Evacuate surrounding areas. Use carbon dioxide, foam, dry chemical or water fog to extinguish. Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Cool containing vessels with water spray in order to prevent pressure build-up, autoignition or explosion. Prevent run off to sewers or other water ways.

Section 6. Accidental release measures

Small spill	Absorb with an inert material and place in an appropriate waste disposal container.
Large spill	Stop leak if without risk. Eliminate all ignition sources. Contain with an inert material, recover as much as possible and place the remainder in an appropriate waste disposal container. Warn unauthorized personnel to move away. Prevent entry into sewers or confined areas.

Section 7. Handling and storage

Handling	WARNING! Use only in well-ventilated areas. Store away from direct sunlight. Avoid inhalation and contact with eyes, skin, and clothing. Wear appropriate personal protective equipment for your task. Ground and bond all containers when transferring the material. Empty containers may retain product and product vapor. Do not expose to heat, flame, sparks or other ignition sources such as cutting, welding, drilling, grinding or static electricity. Do not pressurize. Provide adequate safety showers and eyewashes in the area of use. Note: If product contains metal compounds (Section III), avoid dust from dried product or grinding of articles made from this material.
Storage	Keep away from heat. Keep away from sources of ignition. Keep container tightly closed. Keep in a cool, well-ventilated place. Containers should be grounded.

Section 8. Exposure controls/personal protection

Exposure limits	Styrene	<p>ACGIH TLV (United States, 2/2010). Absorbed through skin. TWA: 20 ppm 8 hour(s). TWA: 85 mg/m³ 8 hour(s). STEL: 40 ppm 15 minute(s). STEL: 170 mg/m³ 15 minute(s).</p> <p>OSHA PEL Z2 (United States, 11/2006). TWA: 100 ppm 8 hour(s). CEIL: 200 ppm AMP: 600 ppm 5 minute(s).</p> <p>NIOSH REL (United States, 6/2009). TWA: 50 ppm 10 hour(s). TWA: 215 mg/m³ 10 hour(s). STEL: 100 ppm 15 minute(s). STEL: 425 mg/m³ 15 minute(s).</p> <p>NIOSH REL (United States, 6/2009). TWA: 6 mg/m³ 10 hour(s).</p> <p>OSHA PEL (United States). TWA: 0.1 mg/m³</p> <p>ACGIH TLV (United States). TWA: 0.02 mg/m³</p>
	Silica, Amorphous	
	Cobalt Compounds	
	While the federal workplace exposure limit for styrene is 100 ppm, OSHA accepted the styrene industry's proposal to voluntarily meet a PEL of 50 ppm on an 8 hours TWA.	
Engineering controls	Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective occupational exposure limits. Provide adequate safety showers and eyewashes in the area of use.	
Personal protection	<p>Personal protective equipment may vary depending on the job being performed.</p> <p>Eye/face: Wear eye protection such as safety glasses with side shields, splash goggles or face shield with safety glasses.</p> <p>Skin: Avoid skin contact. Impervious gloves should be worn. Other items may include long sleeves, lab coats, or impervious jackets.</p> <p>Respiratory: Determine if airborne concentrations are below the recommended exposure limits in accordance your company's PPE program and regulatory requirements. If they are not, select a NIOSH-approved respirator that provides adequate protection from the concentration levels encountered. Air-purifying respirators are generally adequate for organic vapors. Use positive pressure, supplied-air respirators if there is potential for an uncontrolled release, if exposure levels are unknown, or under circumstances where air-purifying respirators may not provide adequate protection. Reference OSHA 29 CFR 1910.134.</p>	
Personal protection in case of a large spill	Chemical resistant gloves, full protective suit, and boots. Respiratory protection in accordance with OSHA regulation 29 CFR 1910.134. A self-contained breathing apparatus should be used to avoid inhalation of the product vapors.	

Section 9. Physical and chemical properties

Physical state	Liquid.
Color	Amber.
Odor	Aromatic.
Molecular weight (g/mol)	1000 to 15000
Boiling point	293°F(145°C) Styrene
Melting point	Not available.
pH (1% soln/water)	Not applicable.
Vapor pressure	4.5 mm Hg@ 68°F (20°C) Styrene
Vapor density	3.59 Styrene (Air = 1)
Specific gravity	1.1 (Water = 1)
Water/oil dist. coeff.	Not available.

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Section 9. Physical and chemical properties

Evaporation rate	Not available.
Odor threshold	0.14 ppm Styrene
Solubility in water	Slight.
Dispersibility properties	Not dispersed in water.

Section 10. Stability and reactivity

Stability	This product is normally stable, but can become unstable at elevated temperatures.
Instability temperature	>170°F (77°C)
Conditions of instability	Heat.
Incompatibility with various substances	Polymerizes in the presence of organic peroxides, oxidizing materials, or heat.
Corrosivity	Our database contains no additional remark on the corrosivity of this product

Section 11. Toxicological information

Toxicity to animals	Name	Result	Species	Dose	Exposure
	Styrene	LD50 Oral	Rat	2650 mg/kg	-
		LC50 Inhalation Vapor	Rat	5634.2 ppm	4 hours
	Cobalt Compounds	LD50 Oral	Rat	6171 mg/kg	-
Special remarks on toxicity to animals	Lung effects have been observed in mouse studies following repeated exposure.				
Special remarks on chronic effects on humans	No additional remark.				
Special remarks on other toxic effects on humans	No additional remark.				

Section 12. Ecological information

Ecotoxicity	Toxic to aquatic organisms. Should not be released to sewage system or other bodies of water at concentrations above limits established in regulations or permits.
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Section 13. Disposal considerations

Waste disposal	Recycle to process, if possible. Consult your local or regional authorities. Ignitable characteristic.
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Section 14. Transport information

DOT UN1866; Resin Solution; 3; III.

TDG UN1866; Resin Solution; 3; III.

IATA/IMDG UN1866; Resin Solution; 3; III

Labels

Effective Date: 03/29/2012

Supersedes Date: Not applicable.

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Section 14. Transport information

Additional information US regulations require the reporting of spills when the amount exceeds the Reportable Quantity (RQ) for specific components of this material. See CERCLA in Section 15, Regulatory Information, for the Reportable Quantities.

Section 15. Regulatory information

Other regulations This section does not reference all applicable regulatory compliance lists.

TSCA: All ingredients are listed or compliant with TSCA.

DSL: All ingredients are listed or compliant with the NSNR.

Proposition 65 Warning: This product contains a chemical(s) known to the State of California to cause cancer, birth defects and/or reproductive harm.

SARA 302 component(s): None.

SARA 313 component(s): Styrene, Cobalt Compounds.

CERCLA(RQ): Styrene - 1000 lbs. (453.6 kg)

Section 16. Other information

Prepared by AOC, LLC - Corporate Regulatory Affairs.

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